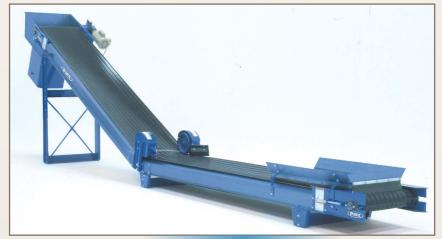


2405, 2410, & 3605 **Belt Conveyors**

Since 1948



2405

Our Patz Belt Conveyors provide a wide variety of lengths, belt widths, and capacities for economical conveying of light-to-mediumdensity bulk materials.



2410



3605



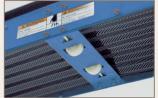


Standard Features...

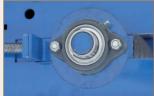
that benefit you day after day.



Open pan design provides Return wheels carry belt trough for extra capacity and on return bottom to reduce reduces belt friction for lower friction for longer belt life and ensuring a long-life and power requirements.



less strain on the drive system. trouble-free, continuous duty.



Precision bearings are sealed and grease-able,



Convenient adjustment for belt tension and tracking.

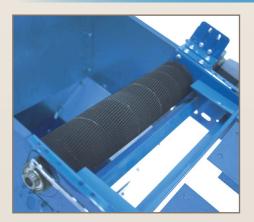


High-gloss polyester powder coated steel sections resists rust. The rugged, formed frame with bolt-together conveyor sections, is made of heavygauge steel for durability.

Unit	2405	2410	3605			
Belt Width	24" (610 mm)	24" (610 mm)	36" (914 mm)			
Belt Speed	Available in V-Belt or Direct Drive in speeds ranging from 65-370 FPM					
Overall Lengths	4' to 120' (1.219 m to 36.6 m)	4' to 200' (1.219 m to 60.9 m)	4' to 120' (1.219 m to 36.6 m)			
	Note: 10' sections standard. 5' sections available. Can field cut to exact length for custom fit.					
Full-load Capacity	Up to 209 ft ³ /min (5.91 m ³ /min) or	Up to 136 ft³/min (3.85 m³/min) or	Up to 440 ft ³ /min (12.46 m ³ /min) or			
	Up to 3,700 lbs/min (1678 kg/min)	Up to 2,400 lbs/min (1089 kg/min)	Up to 3,700 lbs/min (1678 kg/min)			

2405

Turn profits with this reversible conveyor!



Heavy-duty steel drive pulley is 5" (127 mm) in diameter, crowned, and rubber lagged for positive nonslip traction.



- Designed to move higher volumes of material.
- Deliver material exactly where you want with one-way or twoway conveying, adjustable elbow or straight-line conveying and plow-off.
- Move material at your choice of 4 belt speeds.

Out measures them all!



- Designed to move higher volumes of material.
- Deliver material exactly where you want with an adjustable elbow or straight-line conveying and plow-off.
- Move material at your choice of 3 belt speeds.

3605

Our widest belt conveyor!



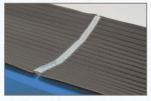
- Designed to move higher volumes of material.
- Move material at your choice of 4 belt speeds.

Options...

for extra versatility



An optional wiper or powered brush (shown) belt wiper cleans the top surface of non-cleated belting.



Choose from a variety of belts:

- PVC Smooth or Textured, Standard or **Cold Temperature**
- Rubber, Rufftop
- Neoprene, Rufftop
- Food Grade
- Cleated



Covers available to protect material and conveyor from wind, rain and other contaminants.



Elevate 0°-30° and then convey level with an adjustable decline. Belt stays concave when passing over the elbow for maximum capacity.



The loading hopper controls material loading and helps prevent spillage.



Magnetic pulley captures and removes tramp metal from material flow. (Available on Model 2405 only.)

10 (3.048) to 120 (36.576 m) in 10 (3.048 m) increments.	STANDARD Eq	uipment	2405	2410	3605
Maximum length of individual bed section is 10" (3.048 m); modular sections bot troopted for lengths beyond 10" (3.048 m); modular sections bot troopted for lengths beyond 10" (3.048 m).	Overall Lengths	10' (3.048) to 120' (36.576 m) in 10' (3.048 m) increments.	•		•
modular sections bolt together for lengths beyond 10' (3.048 m).		10' (3.048) to 200' (60.960 m) in 10' (3.048 m) increments.		-	
Frame		Maximum length of individual bed section is 10' (3.048 m);		_	_
Belt Width	F			_	_
Belt Width	rrame	, , , , , , , , , , , , , , , , , , , ,	_		-
Belt None standard; order as optional equipment.			•	-	_
Belt	Rolt Width		_	_	•
Belt Speed 370 (fyrmin (12.8 m/min), 260 fyrmin (79.2 m/min), 130 ft/min (39.6 m/min). 20 ft/min (32.8 m/min), 260 ft/min (79.2 m/min), 260 ft/min (79.8 m/min), 120 ft/min), 265 m/min (79.8 m/min), 120 ft/min (79.8 m/min)	Deit Wiutii	·	-	-	_
Septe 370 ft/min (11.2.8 m/min), 260 ft/min (79.2 m/min), 130 ft/min (39.6 m/min), or 55 ft/min (19.8 m/min), depending on drive selected.				_	_
or 65 ft/min (19.8 m/min), 20 ft/min (36.57 m/min) 270 ft/min (29.0 m/min), 20 ft/min (36.57 m/min) 270 ft/min (29.0 m/min), 20 ft/min (36.57 m/min) 271 ft/min (29.0 m/min), 20 ft/min (36.57 m/min) 272 mm) dia,, crowned, steel, rubber lagged. 10° (254 mm) dia,, crowned, steel, rubber lagged. 10° (254 mm) dia,, crowned, steel, rubber lagged. 10° (254 mm) dia,, crowned, steel. 10° (254 mm) dia,, crowned, steel. 10° (254 mm) dia,, crowned, steel. 10° (254 mm) dia, finned, steel. 10° (259 ft/min (3.57 m/min), 3,700 lbs/min (1678 kg/min). 10° (250 ft/min (3.58 m/min), 3,700 lbs/min (1678 kg/min). 10° (250 ft/min (3.58 m/min), 3,700 lbs/min (1678 kg/min). 10° (250 ft/min (3.58 m/min), 3,700 lbs/min (1678 kg/min). 10° (250 ft/min (3.58 m/min), 3,700 lbs/min (1678 kg/min). 10° (250 ft/min (3.58 m/min), 3,700 lbs/min (1678 kg/min). 10° (250 ft/min (3.58 m/min), 3,700 lbs/min (1678 kg/min). 10° (250 ft/min (3.58 m/min), 3,700 lbs/min (1678 kg/min). 10° (250 ft/min (3.58 m/min), 3,700 lbs/min (1678 kg/min). 10° (250 ft/min (3.58 m/min), 3,700 lbs/min (1678 kg/min). 10° (250 ft/min (3.58 m/min), 3,700 lbs/min (1678 kg/min). 10° (250 ft/min (3.58 m/min), 3,700 lbs/min (1678 kg/min). 10° (250 ft/min (3.58 m/min), 3,700 lbs/min (1678 kg/min). 10° (250 ft/min (3.58 m/min), 3,700 lbs/min (1678 kg/min). 10° (250 ft/min (3.58 m/min), 3,700 l		None standard; order as optional equipment.	-	-	-
240 ft/min (73.15 m/min), 120 ft/min (36.57 m/min) or 95 ft/min (29 m/min), depending on drive selected.	peit speed	or 65 ft/min (19.8 m/min), depending on drive selected			-
Drive Pulley 5" (127 mm) dia, crowned, steel, rubber lagged. ■ ■ Tail Pulley 5" (127 mm) dia, crowned, steel, rubber lagged. ■ ■ Bearings Long-life, sealed, prelubricated, greasable. ■ ■ ■ Belt Take-up Screw-type take-up at tail pulley. ■ ■ ■ ■ Drive Mount None standard; order as optional equipment. ■ ■ ■ ■ Load Capacity Up to 209 (#/min (5.91 m²/min), 3,700 lbs/min (1678 kg/min). ■ ■ ■ ■ Span Up to 36 (#/min (12.46 m²/min), 3,700 lbs/min (1678 kg/min). ■ ■ ■ ■ Span Up to 207 (6.096 m) between supports. ■ ■ ■ ■ ■ Color Blue high-gloss opposter powder coat. ■ ■ ■ ■ ■ Electrical Controls Customer supplied, except optional equipment. ■ ■ ■ ■ Assembly Conveyor supplied unsate managembled. Conveyor supplied unsate managembled. ■ ■ ■ Over		240 ft/min (73.15 m/min), 120 ft/min (36.57 m/min)		•	
10" (254 mm) dia, crowned, steel, rubber lagged.	Drive Bulley				_
Tail Pulley S" (127 mm) dia, finned, steel.	Drive Fulley		-		-
Beat Take-up Screw-type take-up at tail pulley.				_	
Belt Take-up Screw-type take-up at tail pulley. None standard; order as optional equipment. Up to 209 ft?/min (5.91 m²/min), 3,700 lbs/min (1678 kg/min). Up to 136 ft²/min (3.85 m²/min), 2,400 lbs/min (1089 kg/min). Up to 140 ft²/min (12.46 m²/min), 3,700 lbs/min (1678 kg/min). Up to 20' (6.096 m) between supports. Color Blue high-gloss polyester powder coat. Blue high-gloss polyester powder coat. Customer supplied, except optional equipment. Assembly Conveyor supplied unassembled. OPTIONAL Equipment Conveyor lengths from 4' (1.219 m) to 200' (60.960 m) are possible.* Conveyor lengths from 4' (1.219 m) to 120' (36.576 m) are possible.* Conveyor lengths from 4' (1.219 m) to 120' (36.576 m) are possible.* Conveyor lengths from 4' (1.219 m) to 120' (36.576 m) are possible.* Back, P.V.C. 120 COS, smooth or textured, standard & cold temp. Other belts available on request. Black, P.V.C. 120 COS, smooth or textured, standard & cold temp. Other belts available on request. Black, P.V.C. 120 COS, cleated for 10' (3.048 m) to 40 (12.192 m). Drive Motors 1 to 3 HP, 1 Ph. or 3 Ph; hydraulic motor drive also available. 3 to 5 HP, 1 Ph. or 3 Ph; hydraulic motor drive also available. 1 q. a. powder coated in 10' (3.048 m) lengths. 14 qa. powder coated in 10' (3.048 m) lengths. 14 qa. powder coated in 10' (3.048 m) lengths. 14 qa. powder coated in 10' (3.048 m) lengths. 15 pout Extension Attaches to end spout. Belt Wipers Balade or brush types for cleaning top of belts. Adjust able lecline Adjust able lecline Adjust able lecline Adjust able locate anywhere along the conveyor to plow off in one direction. Electrical Control Reversing drum switch.				_	
Drive Mount None standard; order as optional equipment.					_
Load Capacity	_		_	_	_
Up to 136 ft³/min (3.85 m³/min), 2,400 lbs/min (1089 kg/min). Up to 440 ft³/min (12.46 m³/min), 3,700 lbs/min (1678 kg/min). Span Up to 20' (6.096 m) between supports. Blue high-gloss polyester powder coat. Electrical Controls Customer supplied, except optional equipment. Assembly Conveyor supplied unassembled. OPTIONAL Equipment Conveyor lengths from 4' (1.219 m) to 200' (60.960 m) are possible.* Conveyor lengths from 4' (1.219 m) to 120' (36.576 m) are possible.* Conveyor lengths from 4' (1.219 m) to 120' (36.576 m) are possible.* "Intermediate lengths are possible by field cutting. Belt Black, P.V.C. 120 COS, smooth or textured, standard & cold temp. Other belts available on request. Black, P.V.C. 120 COS, smooth or textured, standard & cold temp. Other belts available on request. Black, P.V.C. 120 COS, smooth or textured, standard & cold temp. Other belts available on request. Black, P.V.D. 120 COS, shooth or textured, standard & cold temp. Other belts available on request. Black, P.V.D. 120 COS, cleated for 10' (3.048 m) to 40 (12.192 m). Drive Motors 1 to 3 HP, 1 Ph. or 3 Ph. 1 to 3 HP, 1 Ph. or 3 Ph. 1 to 3 HP, 1 Ph. or 3 Ph. 1 to 3 HP, 1 Ph. or 3 Ph. 1 to 3 HP, 1 Ph. or 3 Ph. 1 dya. powder coated in 10' (3.048 m) lengths. 1 dya. powder coated in 10' (3.048 m) lengths. Loading Hoppers Funnels material into conveyor trough. 1 a		, , , , , , , , , , , , , , , , , , ,		•	•
Span Up to 240 ft³/min (12.46 m³/min), 3,700 lbs/min (1678 kg/min). Span Up to 20' (6.096 m) between supports. Blue high-gloss polyester powder coat. Electrical Controls Customer supplied, except optional equipment. Sasembly Conveyor supplied unassembled. OPTIONAL Equipment Conveyor lengths from 4' (1.219 m) to 200' (60.960 m) are possible.* Conveyor lengths from 4' (1.219 m) to 120' (36.576 m) are possible.* Conveyor lengths from 4' (1.219 m) to 120' (36.576 m) are possible.* Conveyor lengths from 4' (1.219 m) to 120' (36.576 m) are possible.* In a standard & cold temp. Other belts available on request. Black, P.V.C. 120 COS, smooth or textured, standard & cold temp. Other belts available on request. Black, P.V.C. 120 COS, cleated for 10' (3.048 m) to 40 (12.192 m). Drive Motors I to 3 HP, 1 Ph. or 3 Ph; hydraulic motor drive also available. I to 3 HP, 1 Ph. or 3 Ph; hydraulic motor drive also available. I to 3 HP, 1 Ph. or 3 Ph. Conveyor Supports Conveyor Supports Conveyor Supports Funnels material into conveyor trough. Loading Hoppers Funnels material into conveyor trough. End Spout Directs material discharge. Funnels material discharge. Spout Extension Altaches to end spout. Adjustable Incline Adjustable Incline Adjust 0° to 30°. Adjustable Incline Adjusts 0° to 30°. Adjustable Incline Adjusts 0° to 30°. Adjustable Incline Convey Sides Positions material and helps seal edges to prevent material under belt. Plow-Off Locate anywhere along the conveyor to plow off in one direction. I to 3 the conversing drum switch.	Load Capacity		-		
Span Up to 20′ (6.096 m) between supports.		, , , , , , , , , , , , , , , , , , , ,		-	_
Blue high-gloss polyester powder coat.			_	_	-
Electrical Controls Assembly Conveyor supplied, except optional equipment. Assembly Conveyor supplied unassembled. OPTIONAL Equipment Conveyor lengths from 4' (1.219 m) to 200' (60.960 m) are possible.* Conveyor lengths from 4' (1.219 m) to 120' (36.576 m) are possible.* Intermediate lengths are possible by field cutting. Belt Black, P.V.C. 120 COS, smooth or textured, standard & cold temp. Other belts available on request. Black, P.V.C. 120 COS, cleated for 10' (3.048 m) to 40 (12.192 m). Drive Motors 1 to 3 HP, 1 Ph. or 3 Ph; hydraulic motor drive also available. 3 to 5 HP, 1 Ph. or 3 Ph. Conveyor Supports Supports and mounting hardware available. 1 a a b conveyor Supports Covers 16 ga. powder coated in 10' (3.048 m) lengths. 14 ga. powder coated in 10' (3.048 m) lengths. 15 conveyor tough. End Spout Directs material discharge. Spout Extension Adjustable Decline Adjust 0° to 30°. Adjustable Decline Adjust 0° to 30°. Adjustable Incline Convey Sides Positions material and helps seal edges to prevent material under belt. Plow-Off Locate anywhere along the conveyor to plow off in one direction.				_	-
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Conveyor lengths from 4' (1.219 m) to 200' (60.960 m) are possible.* Conveyor lengths from 4' (1.219 m) to 120' (36.576 m) are possible.* Intermediate lengths are possible by field cutting. Belt Black, P.V.C. 120 COS, smooth or textured, standard & cold temp. Other belts available on request. Black, P.V.C. 120 COS, cleated for 10' (3.048 m) to 40 (12.192 m). I to 3 HP, 1 Ph. or 3 Ph; hydraulic motor drive also available. 3 to 5 HP, 1 Ph. or 3 Ph. Conveyor Supports Conveyor Supports Supports and mounting hardware available. I 6 ga. powder coated in 10' (3.048 m) lengths. 14 ga. powder coated in 10' (3.048 m) lengths. Loading Hoppers Funnels material into conveyor trough. I a b conveyor English from 4' (1.219 m) to 200' (4.048 m) lengths. Loading Hoppers Black, P.V.C. 120 COS, cleated for 10' (3.048 m) lengths. I 6 ga. powder coated in 10' (3.048 m) lengths. I 6 ga. powder coated in 10' (3.048 m) lengths. I 7 Intermediate lengths available. I 8 Intermediate lengths available on request. I 8 Intermediate lengths available. I 9 Intermediate lengths available. I 9 Intermediate lengths available. I					_
Conveyor lengths from 4' (1.219 m) to 120' (36.576 m) are possible.* *Intermediate lengths are possible by field cutting. Black, P.V.C. 120 COS, smooth or textured, standard & cold temp. Other belts available on request. Black, P.V.C. 120 COS, cleated for 10' (3.048 m) to 40 (12.192 m). Drive Motors 1 to 3 HP, 1 Ph. or 3 Ph; hydraulic motor drive also available. 3 to 5 HP, 1 Ph. or 3 Ph. Conveyor Supports Supports and mounting hardware available. 16 ga. powder coated in 10' (3.048 m) lengths. 14 ga. powder coated in 10' (3.048 m) lengths. 14 ga. powder coated in 10' (3.048 m) lengths. Loading Hoppers Funnels material into conveyor trough. End Spout Directs material discharge. Spout Extension Attaches to end spout. Belt Wipers Blade or brush types for cleaning top of belts. Adjustable Decline Adjust 0° to 30°. Adjustable Incline Convey Sides Positions material and helps seal edges to prevent material under belt. Plow-Off Locate anywhere along the conveyor to plow off in one direction.			2405	2410	3605
*Intermediate lengths are possible by field cutting. Black, P.V.C. 120 COS, smooth or textured, standard & cold temp. Other belts available on request. Black, P.V.C. 120 COS, cleated for 10' (3.048 m) to 40 (12.192 m). Drive Motors 1 to 3 HP, 1 Ph. or 3 Ph; hydraulic motor drive also available. 3 to 5 HP, 1 Ph. or 3 Ph. Conveyor Supports Supports and mounting hardware available. 16 ga. powder coated in 10' (3.048 m) lengths. 14 ga. powder coated in 10' (3.048 m) lengths. 14 ga. powder coated in 10' (3.048 m) lengths. Loading Hoppers Funnels material into conveyor trough. End Spout Directs material discharge. Spout Extension Belt Wipers Blade or brush types for cleaning top of belts. Adjustable Decline Adjust 0° to 30°. Adjustable Incline Adjust 0° to 30° Adjustable Incline Convey Sides Positions material and helps seal edges to prevent material under belt. Plow-Off Locate anywhere along the conveyor to plow off in one direction.	Overall Lengths			•	
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Black, P.V.C. 120 COS, cleated for 10' (3.048 m) to 40 (12.192 m). Drive Motors 1 to 3 HP, 1 Ph. or 3 Ph; hydraulic motor drive also available. 3 to 5 HP, 1 Ph. or 3 Ph. Conveyor Supports Supports and mounting hardware available. 16 ga. powder coated in 10' (3.048 m) lengths. 14 ga. powder coated in 10' (3.048 m) lengths. 14 ga. powder coated in 10' (3.048 m) lengths. Loading Hoppers Funnels material into conveyor trough. End Spout Directs material discharge. Spout Extension Attaches to end spout. Belt Wipers Blade or brush types for cleaning top of belts. Adjustable Decline Adjust 0° to 30°. Adjustable Incline Convey Sides Positions material and helps seal edges to prevent material under belt. Plow-Off Locate anywhere along the conveyor to plow off in one direction.	Belt	Black P.V.C. 120 COS, smooth or textured, standard & cold temp. Other belts available on request.		-	
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Covers Supports Supports and mounting hardware available. 16 ga. powder coated in 10' (3.048 m) lengths. 14 ga. powder coated in 10' (3.048 m) lengths. 14 ga. powder coated in 10' (3.048 m) lengths. Loading Hoppers Funnels material into conveyor trough. End Spout Directs material discharge. Spout Extension Attaches to end spout. Belt Wipers Blade or brush types for cleaning top of belts. Adjustable Decline Adjust 0° to 30°. Adjustable Incline Adjust 0° to 30° Convey Sides Positions material and helps seal edges to prevent material under belt. Plow-Off Locate anywhere along the conveyor to plow off in one direction. Electrical Control Reversing drum switch.				•	
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Loading Hoppers Funnels material into conveyor trough. Image: Convey Sides Image					
End Spout Directs material discharge. Image: Convey Sides Image: Convey Sides <td>Loading Hoppers</td> <td>, 3 1</td> <td></td> <td>•</td> <td></td>	Loading Hoppers	, 3 1		•	
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Adjustable Incline Adjust 0° to 30° Positions material and helps seal edges to prevent material under belt. Plow-Off Locate anywhere along the conveyor to plow off in one direction. Electrical Control Reversing drum switch.	•			•	
Convey Sides Positions material and helps seal edges to prevent material under belt. Image: Convey Sides of the Conveyor to Plow of the C				•	
Plow-Off Locate anywhere along the conveyor to plow off in one direction. Image: Control of the conveyor to plow off in one direction. Electrical Control of the conveyor to plow off in one direction. Image: Control of the conveyor to plow off in one direction.		,		•	
Electrical Control Reversing drum switch.				•	
		i i			
Triumitette i witer Captales and removes tramp inclainoni material novi.	Magnetic Pulley	Captures and removes tramp metal from material flow.			



CAUTION: Never operate Patz equipment without all shields and guards in place. Safety is no accident. Before operating any piece of equipment, be sure to read and understand the operator's manual. This manual should be kept with the SAFETY! machine at all times.

Additionally, make sure all safety shields and devices are functioning properly and are securely in place.

For some photos in this brochure, guards were removed for photographic purposes only to allow viewing of the equipment features. Before operating equipment, all guards must be in place. Because Patz continually improves and updates products, Patz reserves the right to change the construction of machines or attachments or any part thereof without incurring any obligation to make like changes on Patz machines, or attachments previously delivered. Specifications and prices subject to change without notice.

Proven Performance You Can Count On!

Patz Corporation

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